

# HOME DECOR

WHOLESALE FABRICATORS

Made in America

## **ROLLER & PANEL TRACK SHADES** ***CUSTOMER'S OWN MATERIAL*** ***(COM Laminated Shades)***



- **Customer Selected Fabric to Coordinate with Decor**
  - **Bonded to Room Darkening or Light Filtering Material**
- **Truly Unique Custom Window Treatment**



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## LAMINATED SHADES WITH CUSTOMER'S OWN MATERIAL SPECIFICATIONS AND RETAIL PRICING

### Standard Features

- Chrome Metal Chain
- Fabric Wrapped Hem Bar
- Clutch Control
- Open Roll (No Valance)
- Regular Roll
- Quality Manufacturing

### Size Considerations

#### Clutch Control Lift System

Interior Minimum Width: 8"

Interior Maximum Width: 192"

Maximum Length: 156"

**NOTE: Spring Assist Needed for Oversize Shades Already Included in Pricing.**

#### Cordless Roller System

Minimum Width: 16"

Maximum Width: 96"

Maximum Length: 36" - 96"

**NOTE: Max Sizes are Based on Lighter Weight Fabrics. See size chart on page COM-3.**

### Railroad & Seaming Considerations

- Some Fabrics Cannot Be Railroaded or Seamed
- Edge Curl tends to happen on COM fabrics more often due to the lamination process. This is **NOT** considered a factory defect.
- Seams May be Visible

### Control Options

- **Cordless Roller System:** See Price Grid
- **Motorization:** See Motorization Pricing
- **Exterior Shades** See Exterior Shade Pricing

***NOTE: Continuous Cord Loop Chain Will be Approximately 2/3 Length of the Shade***

### More Options

- **Reverse Roll:** No Charge
- **Seamed Hem Bar Pocket:** No Charge
- **Chain Loop Upgrades:**
  - Stainless, White, Black, or Gun Metal: \$20 /shade.
  - Extra Stainless, White, Black or Gun Metal Chain: \$6 /ft
  - Extra Chrome Metal Chain: \$3/ft
- **Link System Brackets for Multiple Shades:** \$283
- **Side & Sill Channels**
  - Sill Ch. (Aluminum): \$15/ft
  - Side Ch. (Lt/Rt) (Aluminum): \$75/ft
  - Center Ch. (Aluminum): \$95/ft
  - SoLar-bar (Vinyl "L" Light Stop)
    - Lt/Rt: \$12/ft
    - Colors: White, Ivory, Gray, Brown, or Black

### Top Treatment Options

- **Clear Edge or Decor Trim Valances:** See Roller Shade Price Grid
- **Cassette:** See Roller Shade Price Grid
- **Fascia:** See Roller Shade Price Grid

### Notice: If Shade Length is 3X More Than Width - Possible Tracking Problem

Roller shades that exceed a 3-to-1 length to width ratio, where the shade is more than 3 times longer than it is wide, may have problems tracking or rolling up straight. This tracking problem, commonly referred to as telescoping, is an inherent characteristic of roller shade fabrics and should be explained to your customer. We make every effort to 'fine tune' each shade, but shades with these dimensions are prone to this problem. **3X LENGTH TELESCOPING SHADES ARE NOT COVERED UNDER WARRANTY.**



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## CORDLESS ROLLER SHADES SPECIFICATIONS

- Child Safe Roller System
- Adjustable Roll Speed
- Quiet Roll Mechanism
- Open Roll, Clear Edge Valance and Cassette Options
- Fabric Wrapped or Sealed Hem Bar



### Cordless Shades Maximum Sizes

Size Limitations: Open Roll, Clear Edge Valance, Cassette

WINDOW HEIGHT	WINDOW WIDTH					WINDOW HEIGHT
	16" - 24"	24" - 36"	36" - 72"	72" - 84"	84" - 96"	
24"	↓	↓	↓	↓	↓	24"
30"	↓	↓	↓	↓	↓	30"
36"	↓	↓	↓	↓	↓	36"
48"		↓	↓	↓	↓	48"
60"		↓	↓	↓	↓	60"
72"			↓	↓	↓	72"
84"			↓	↓		84"
96"			↓			96"

### How to Price

Price shade as normal and add the cordless cost from the associated price grid. If applicable, add Valance or Cassette cost for final amount.



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## LAMINATED SHADES WITH CUSTOMER'S OWN MATERIAL

For a truly custom window treatment, our COM Laminated shades uses your customer's fabric to form a permanent bond to the selected shade material that coordinates uniquely and beautifully with your client's decor. With COM Lamination, we can fabricate Roller Shades and Panel Track Panels to coordinate with your customer's interior. COM fabric must be approved or sampled tested first.

### Laminated Roller Shades

Our lamination process starts by pre-shrinking the fabric by machine washing and drying. It is then laminated to a vinyl coated fiberglass fabric to form a permanent bond of customer's fabric. The backing or shade material can either be light filtering or room darkening. All laminated roller shades come standard with a clutch roller system.

### Laminated Panel Track Panels

COM Laminated Panel Track panels give you the option of covering your customer's larger windows or sliding patio doors with the same material used for their COM roller shades. The same bonding process is used for both products.

### Ordering

When ordering COM Laminated products, be sure to specify the shade cloth and color the material will be laminated to: Light Filtering – White or Room Darkening – White or Off-White.. You can also specify control & bracket color (white or black) and chain color: Chrome (standard), White, Black, Stainless Steel, or Gun Metal have a surcharge. For panel track, cord and wands are available in white only, brackets are galvanized steel.

### Fabric

Most COM can be laminated. Some exceptions include Silk, Suede, Velvet and wallpaper. Upholstery and other very thick, heavy or sheer fabrics are not able to be laminated. While we take every care with your customer's fabric, we do not take responsibility for it. Unique or irreplaceable fabrics should not be laminated. Remember: we pre-shrink all fabric prior to the lamination process.

### Testing

We must test every fabric prior to your final order for lamination. We ask for a minimum 18" x 18" piece of COM.. This way we can see how the fabric reacts to lamination. At that point, we can make our final recommendation for the final product.



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## Regular Roll/Reverse Roll

All laminated shades are made regular roll with the fabric coming off the back of the roll. A reverse roll may be requested so the backing does not show at the top. However, once laminated, some fabrics will not reverse roll, and that cannot be determined until after lamination. **PLEASE ADVISE YOUR CLIENT.** Also, some top treatments will not allow a fabric to be reverse rolled.

## Splicing/Seaming

Splicing or seaming is not available If the window opening is wider than the fabric to be laminated, it must be made into two shades.

## Fabric Telescoping & Tracking

Roller shades that exceed a 3-to-1 length to width ratio, where the shade is more than 3 times longer than it is wide, may have problems tracking or rolling up straight. This tracking problem, commonly referred to as telescoping, is an inherent characteristic of roller shade fabrics that are long & narrow and should be explained to your customer. We make every effort to 'fine tune' each shade, but shades with these dimensions are prone to this problem. **3X LENGTH TELESCOPING SHADES ARE NOT COVERED UNDER WARRANTY.**

## Patterns

While we strive to make all patterns as true to their direction as possible, **horizontal and vertical patterns cannot be guaranteed** due to the nature of woven and printed fabrics and the lamination process. **There may be pattern run off in either direction** depending on the fabric, the pattern, and/or the size of the shade. **PLAID FABRICS, INCLUDING CHECKS, SQUARES OR ANY FABRIC WITH BOTH VERTICAL AND HORIZONTAL LINES ARE NOT ACCEPTED FOR LAMINATION.**

## Preparing & Shipping Fabrics

Fabric supplied should be a minimum of 6 - 8" wider than the finished shade width and 24" longer than the window opening. **Inspect the fabric carefully before shipping to ensure that there are no flaws, etc. We cannot be responsible for hidden flaws or soiling activated during the lamination process.** At times, pattern direction and/or front & back of fabric can be questionable. Using a pencil, mark the selvage edge with an arrow to indicate the top, and/or indicate which side is the front of the fabric. Ship all fabrics for lamination rolled on a tube (folded fabrics can show crease lines on the finished shade). Be sure to include a packing list and mark the outside of the package with the fabric, company name, sidemark, and/or PO number. Orders should be sent prior to the fabric, with as much information as possible about the fabric, including fabric name, color, and yardage sent. If fabric is being shipped directly from the fabric company, the same information must be included on the package, eliminating the potential for errors in production.



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## CUSTOMER'S OWN MATERIAL (LAMINATED) RETAIL PRICE GUIDE

WIDTH	36"	48"	60"	72"	84"	96"	108"	120"
HEIGHT								
36"	524	638	788	920	1083	1210	1408	1800
48"	599	735	907	1056	1246	1391	1611	2024
60"	669	828	1017	1188	1400	1567	1809	2240
72"	740	916	1131	1325	1554	1743	2007	2469
84"	810	1012	1246	1461	1712	1923	2209	2698
96"	880	1105	1360	1624	1870	2183	2667	2918
108"	951	1197	1496	1756	2024	2359	2865	3133
120"	1074	1342	1611	1879	2183	2539	3067	3358
132"	1149	1448	1743	2042	2337	2715	3261	3578
144"	1219	1540	1857	2178	2495	2891	3463	3798
156"	1501	1914	2324	2733	3142	3630	4290	4717

Single blinds within dashed lines (and some smaller sizes) may telescope. See notice on page COM-2 for warnings.

